

J.L. HALEY ENTERPRISES SHEET METAL FACILITY LIST

Category	Year	Mfg	Model	Description	Max. Traverse	Max. Sheet Size	Max. Thickness	Working Wt. Cap. LBS.	Press Capacity	# of Tools	X" Travel	Y" Travel	Z" Travel	Control
LASER	2003	AMADA	GEMINI-4000	CNC 4000 WATT LASER MACHINE	72" x 144"	72" x 144"	5/8"	1,875	N/A	N/A	122.80	61.00	7.87	FANUC 160iL
LASER/PUNCH	1999	AMADA	APELIO 357-IIIV	CNC 2000 WATT LASER/TURRET PUNCH PRESS	50" x 72"	50" x 144"	1/4"	220	33 Tons	58	72.00	50.00	11.80	FANUC 16L
TURRET PUNCH	1990	AMADA	PEGA 357A	CNC 33 TON TURRET PUNCH PRESS	50" x 72"	50" x 144"	1/4"	220	33 Tons	58	72.00	50.00	N/A	AMADA 04PC
Category	Year	Mfg	Model	Description	Max. Part Length	Max. Thickness	Press Capacity							
SHEAR	1988	AMADA	M-3045	METAL SHEAR	120"	3/16"	N/A							
BRAKE	2001	AMADA	HFE170-4S	PRESS BRAKE	168"	3/8"	191 Tons							
BRAKE	1988	AMADA	RG-100	PRESS BRAKE	120"	3/16"	110 Tons							
BRAKE	1986	AMADA	RG-50	PRESS BRAKE	72"	3/16"	50 Tons							
BRAKE	1990	AMADA	RG-35	PRESS BRAKE	49"	3/16"	35 Tons							
Category	Year	Mfg	Model	Description	Capacity	Max. Sheet Length								
ROLLER	N/A	BUILT-RITE	POWER-ROLLS	POWER ROLLER - SHEET METAL	11 GA.	48"								
Category	QTY	Mfg	Model	Description	Power KVA									
SPOT WELDER	1	AMADA	ID-40-ST	SPOT WELDING (RSW)	80									
SPOT WELDER	1	LORS	108	SPOT WELDING (RSW)	10									
MIG	5	MILLER	MILLERMATIC 251	MIG (GMAW) / FLUX CORE (FCAW)	250									
MIG	2	MILLER	DELTAWELD 302	MIG (GMAW) / FLUX CORE (FCAW)	300									
MIG	1	MILLER	MILLERMATIC 452	MIG (GMAW) / FLUX CORE (FCAW)	450									
TIG	4	MILLER	SYNCROWAVE 350 LX	TIG (GTAW)	350									
TIG	1	LINCOLN	TIG-355	TIG(GTAW)	350									
TIG	1	LINCOLN	TIG-300/300 AC/DC	TIG(GTAW)	300									